



Pac-Mac



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THE SMART PURCHASING SOLUTION

RLX "BRUTAL" SERIES

PACK MORE

World-class manufacturing combined with cutting-edge technology merges to create a superior product: The Pac-Mac RLX "Brutal" Series. The RLX "Brutal" Series has a packing force of up to 94,000 pounds and offers two premium models, the RLX-20 "Brutal" and the RLX-25 "Brutal". These models are user-friendly, structurally sound, and provide premium product reliability.

DO IT RIGHT with Pac-Mac!



MADE IN THE USA

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Manufactured by Hol-Mac Corporation • P.O. Box 349 • Bay Springs, MS 39422 • 601-764-4121



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RLX "BRUTAL" SERIES

TECHNICAL DATA & SPECIFICATIONS

MODEL

	RLX20 "BRUTAL"	RLX25 "BRUTAL"
Capacity:	20 yd ³	25 yd ³
Hopper capacity:	3.61 yd ³	3.61 yd ³
Body weight (body shell only):	5,118 lbs.	5,885 lbs.
Body weight (complete unit, less option):	12,700 lbs.	14,000 lbs.
Hopper inside width:	80 in.	80 in.

BODY SPECIFICATIONS

	RLX20 "BRUTAL"	RLX25 "BRUTAL"
Sidewalls (curved shell):	10 ga. 80,000 PSI	10 ga. 80,000 PSI
Flat floor (single sheet):	3/16 in. high tensile steel	3/16 in. high tensile steel
Roof (curved shell):	10 ga. 80,000 PSI	10 ga. 80,000 PSI
Ejector panel face:	10 ga. 80,000 PSI	10 ga. 80,000 PSI
Hopper:	1/4 in. 100,000 PSI (T-1)	1/4 in. 100,000 PSI (T-1)
Packer panel face:	1/4 in. 100,000 PSI (T-1)	1/4 in. 100,000 PSI (T-1)
Slide panel face:	3/16 in. T-1 steel	3/16 in. T-1 steel
Hopper sides:	3/16 in. T-1 steel (lower tailgate); 10 ga. 80 ksi steel (upper tail gate)	3/16 in. T-1 steel (lower tailgate); 10 ga. 80 ksi steel (upper tail gate)

HYDRAULIC SYSTEM

	RLX20 "BRUTAL"	RLX25 "BRUTAL"
Cylinders:		
Ejector:	(1) 2-stage 5.5 in. bore	(1) 3-stage 6.5 in. bore
Tailgate:	(2) 3 in. bore; 1.75 in. rod; 38 in. stroke	(2) 3 in. bore; 1.75 in. rod; 38 in. stroke
Slide:	(2) 5.5 in. bore; 4.5 in. rod; 29 in. stroke	(2) 5.5 in. bore; 4.5 in. rod; 29 in. stroke
Packer:	(2) 5 in. bore; 3.5 in. rod; 24.38 in. stroke	(2) 5 in. bore; 3.5 in. rod; 24.38 in. stroke
Valves:		
Shutoff:	Ball	Ball
Packing controls:	Sectional spool	Sectional spool
Ejector/tailgate raise:	Sectional spool	Sectional spool
Operating pressure in PSI:	2,500	2,500
Maximum operating pressure:	2,750	2,750
Gallons per minute (GPM):	35-38 GPM	35-38 GPM
Reservoir:	50 gal.	50 gal.
Packing cycle time:		
Complete:	24 sec.	24 sec.
Reload:	4 sec.	4 sec.
Compaction rate in lb./yd.:	1,000+	1,000+

STANDARD FEATURES:

Body

- One piece flat floor
- Curved shell body
- Fast cycle time
- Wide open accessibility for cleaning and maintenance
- Automatic latches and integrated tailgate props
- The industry's highest standard for hydraulic cleanliness
- L.E.D. lighting, weatherproof connections and braided loom
- Dual amber oval rear strobes
- Heat-treated pins and replaceable bushings throughout
- Sectional valves

Warranty

- 1-year major structural component parts
- 1-year non-hydraulic replacement parts

Safety

- Meets or exceeds ANSI Z-245
- Large access door with safety interlock
- Emergency stop on curb side
- Driver alert buttons on both sides

OPTIONAL EQUIPMENT:

- Single or dual cart tipper
- Reeving system: 15k cylinder
- Kick bar with latches (minimum chassis height 37 in.)
- Additional strobe light packages
- Amber oval flush mount strobes (front/rear)
- Rear vision camera
- Work lights over hopper and tailgate sides
- Frame mounted water cooler
- Frame mounted tool box
- Tool holder on body
- Emergency stop on street side



POWERED BY:

HOL-MAC
CORPORATION

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